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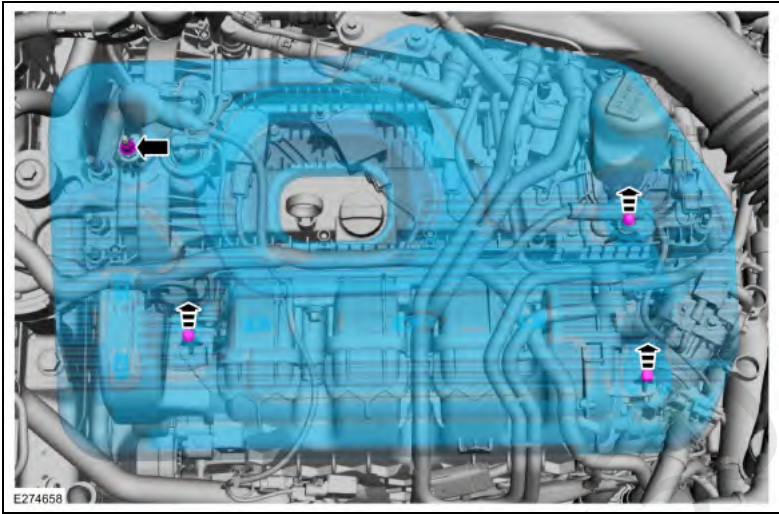
# Accessory Drive Belt Idler Pulley

## Materials

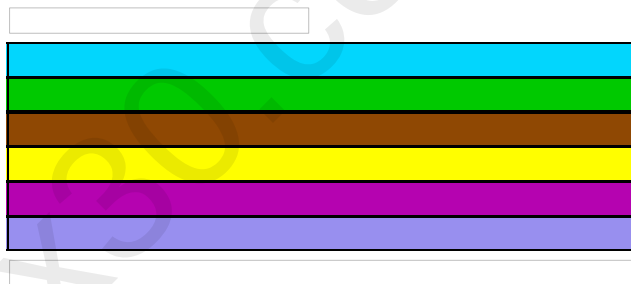
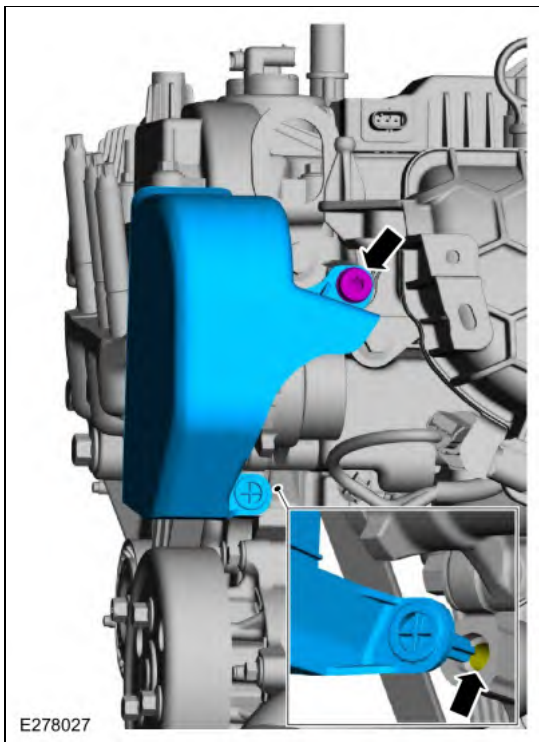
| Name                                                                     | Specification |
|--------------------------------------------------------------------------|---------------|
| Motorcraft® Silicone Brake Caliper Grease and Dielectric Compound XG-3-A | ESE-M1C171-A  |

## Removal

1. **NOTICE:** Do not pull the engine appearance cover forward or sideways to remove. Failure to press straight upward on the underside of the cover at the attachment points may result in damage to the cover or engine components.
- Remove the engine appearance cover nut.  
*Torque:* 89 lb.in (10 Nm)
  - Place your hand under the engine appearance cover at each grommet location and push straight up to release each grommet from the studs.
  - After all of the grommets have been released from the studs, remove the appearance cover from the engine.



2. Remove the bolt (Enhanced Hexalobular or TORX PLUS Â® Acument Intellectual Properties, LLC as the owner) and the shield.  
*Torque:* 18 lb.ft (25 Nm)



3. **NOTE:** After installation, make sure the accessory drive belt is correctly seated on all the pulleys.

1. Rotate the accessory drive belt tensioner counter clockwise.
2. Remove the accessory drive belt from the accessory drive belt tensioner pulley.
3. Release the accessory drive belt tensioner and remove the accessory drive belt.